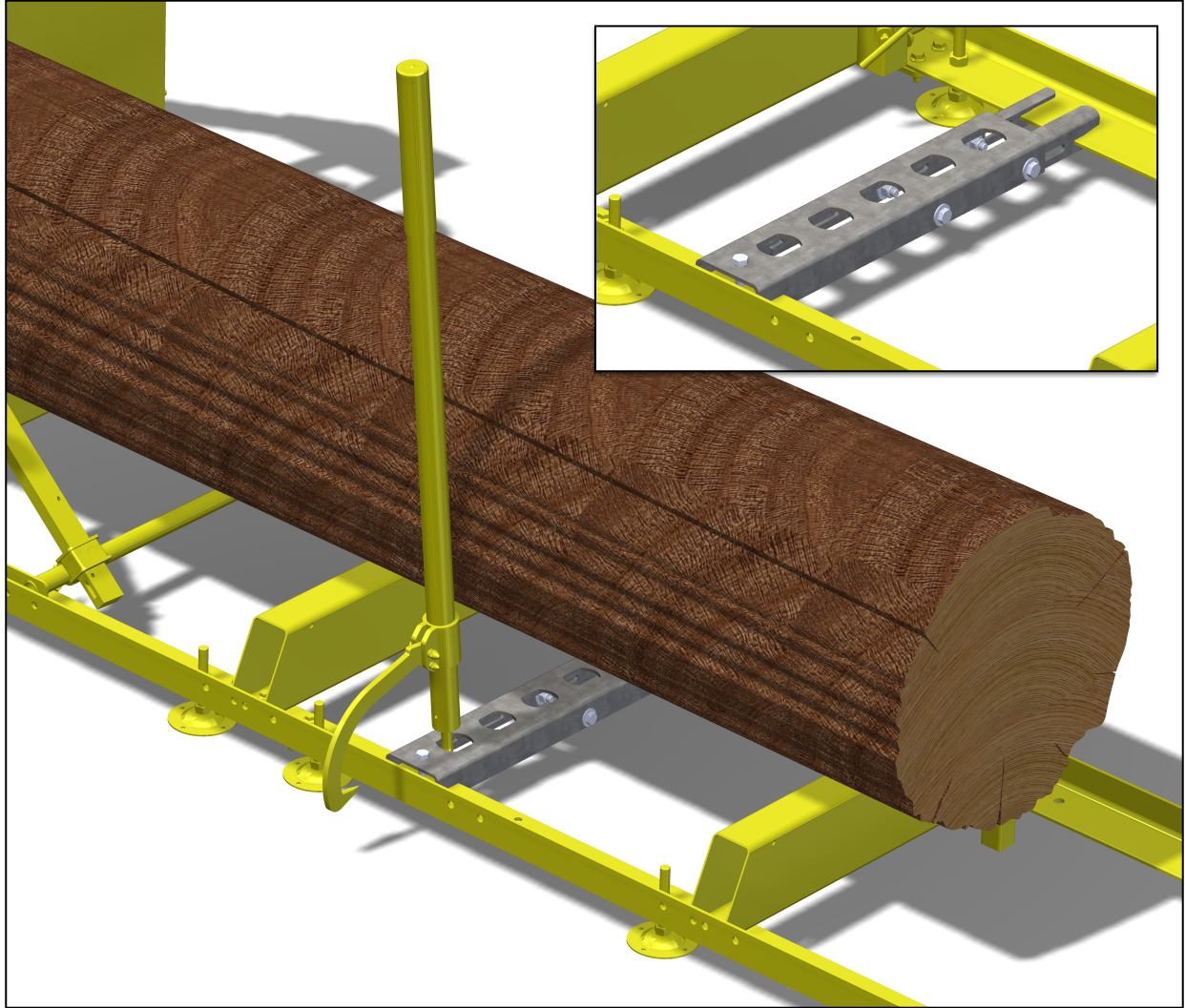


SAWMILL ACCESSORY

All Sawmill Models

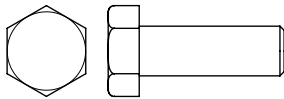
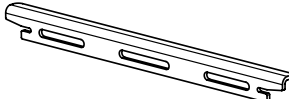
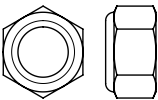
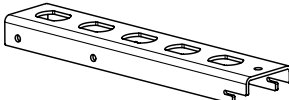
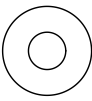


CANT HOOK LEVER

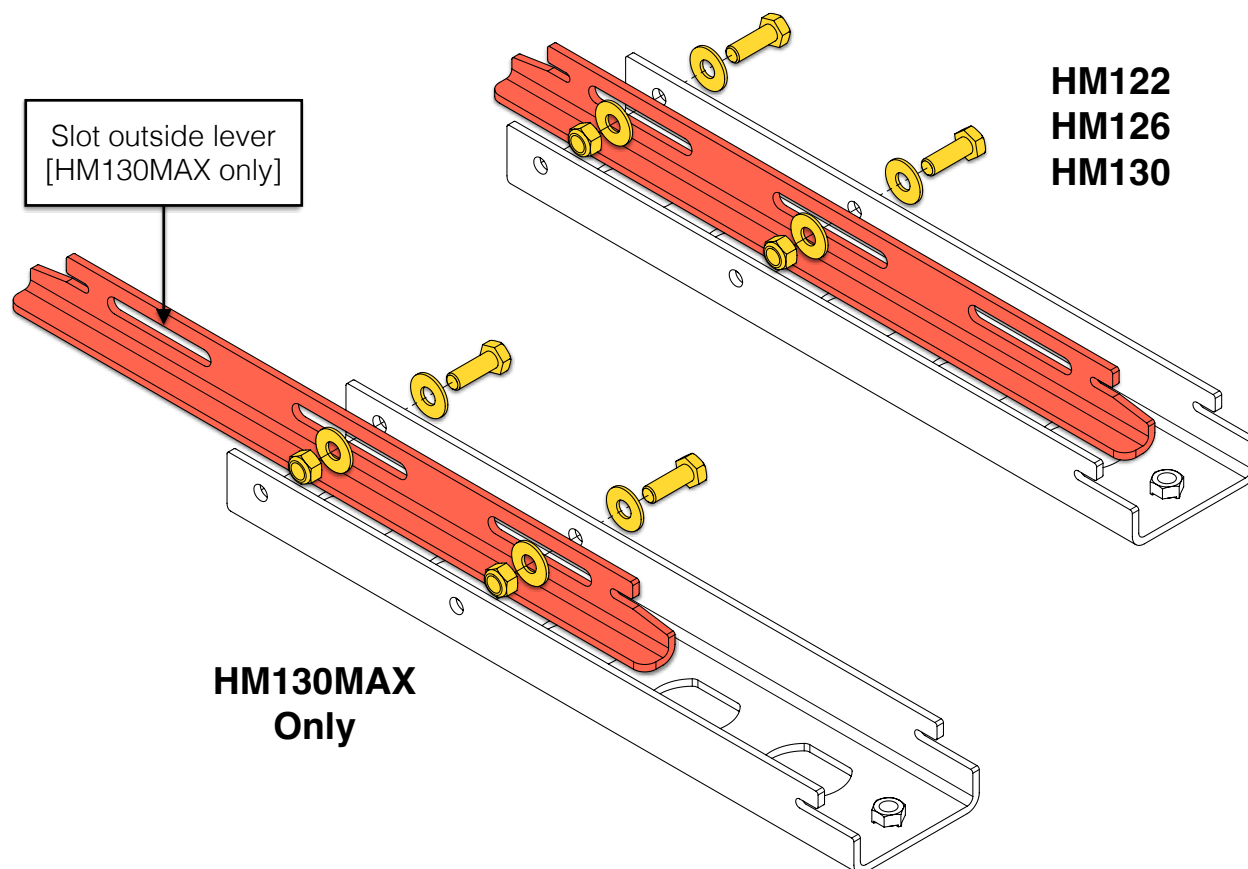


LEVER ASSEMBLY

Assemble the components and hardware listed in the table below as instructed.

5x	M12 X 35 mm Hex Bolt		2x	Cant Hook Lever Rail	
4x	M12 Lock Nut		1x	Cant Hook Lever	
8x	M12 Fender Washer				

Assemble the first rail to the lever using two (2) M12 X 35 mm hex bolts, four (4) M12 fender washers, and two (2) M12 lock nuts. If the lever is going to be installed on an HM130MAX, install the rail so that one slot extends outside the lever. Do not fully tighten the hardware.

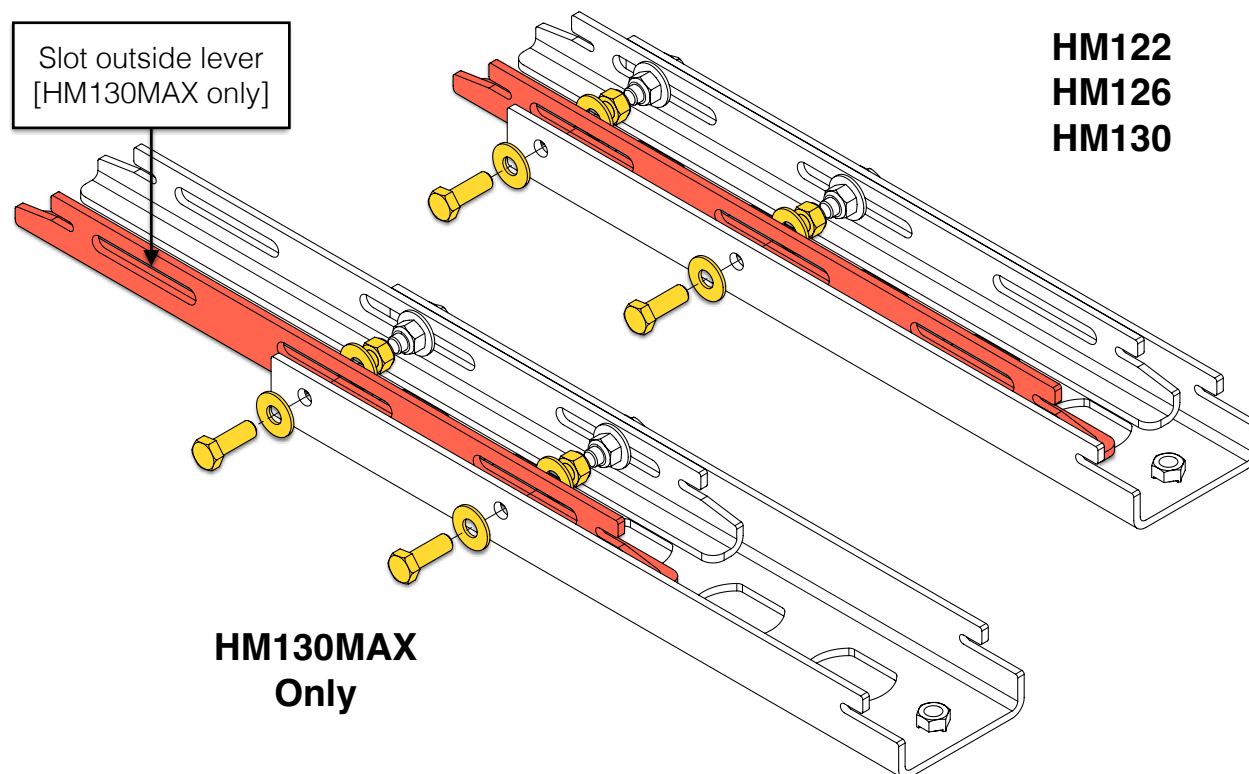


Cant Hook Lever

All Sawmill Models, All Years

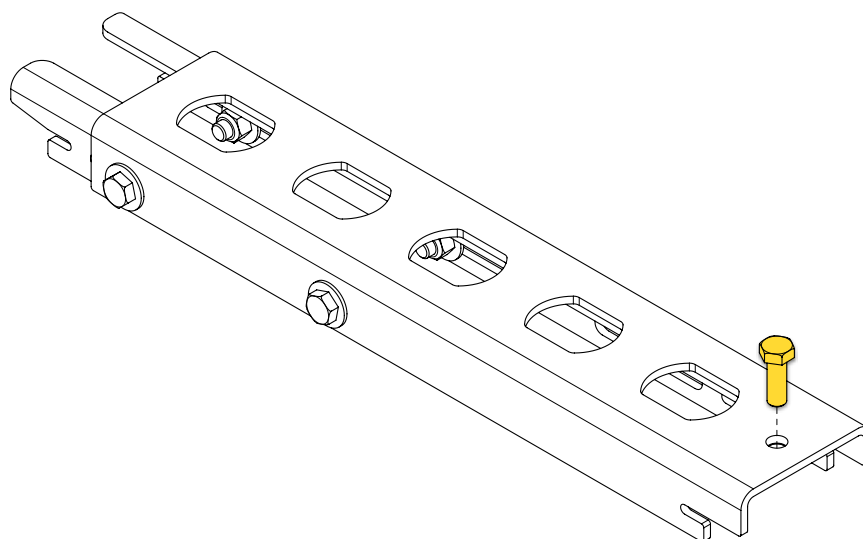


Assemble the second rail to the lever using two (2) M12 X 35 mm hex bolts, four (4) M12 fender washers, and two (2) M12 lock nuts. Do not fully tighten the hardware.



****ENSURE ALL THE RAIL HARDWARE IS LOOSE SO THE RAILS SLIDE FREELY****

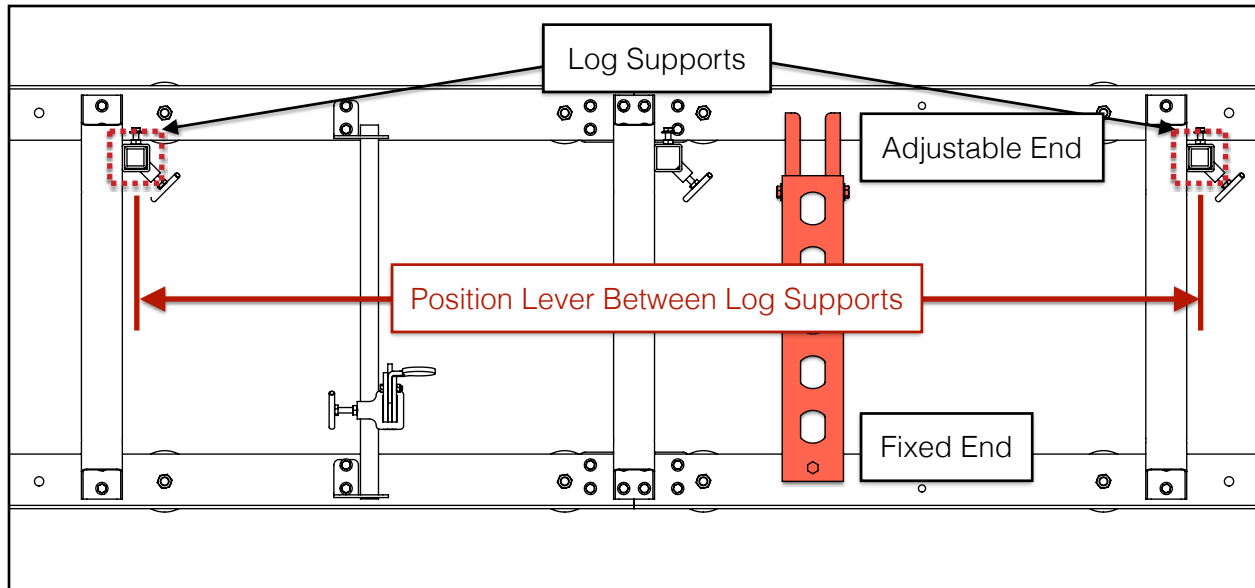
Finally, thread the remaining M12 X 35 mm hex bolt through the *top* of the lever making sure it doesn't extend below the weld nut.



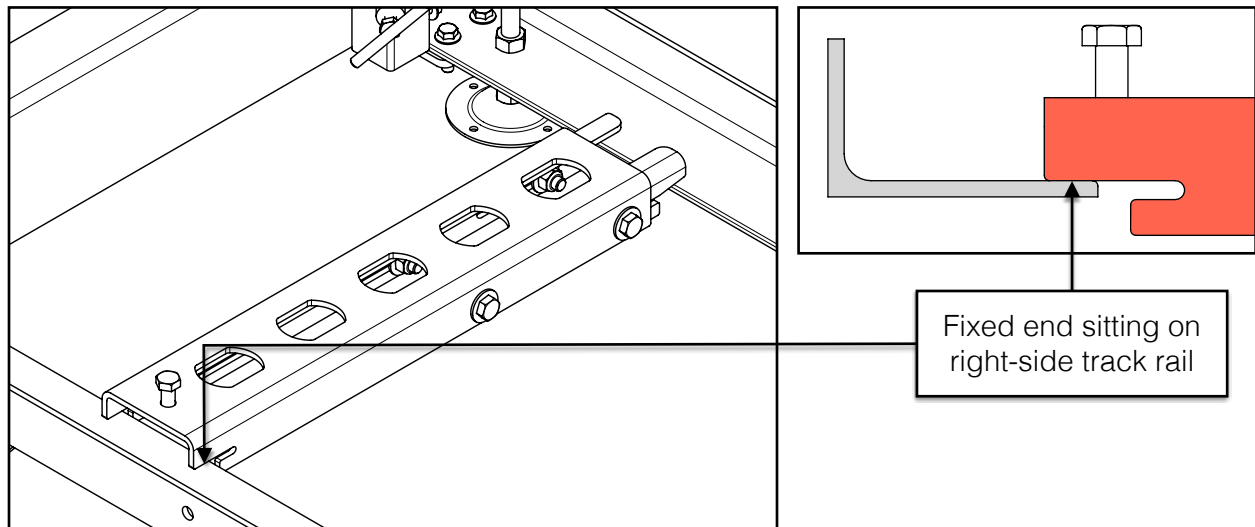
TRACK ASSEMBLY

First, select a position on the track to assemble the lever. It should ideally be positioned between two (2) log supports so that the log doesn't swing when a cant hook is pushed against the log.

****Ensure the "fixed end" of the lever is always positioned on the opposite side of the track from the log supports.****



Position the lever between the left and right track rails and drop it down until the the fixed end is sitting on the right-side track rail.

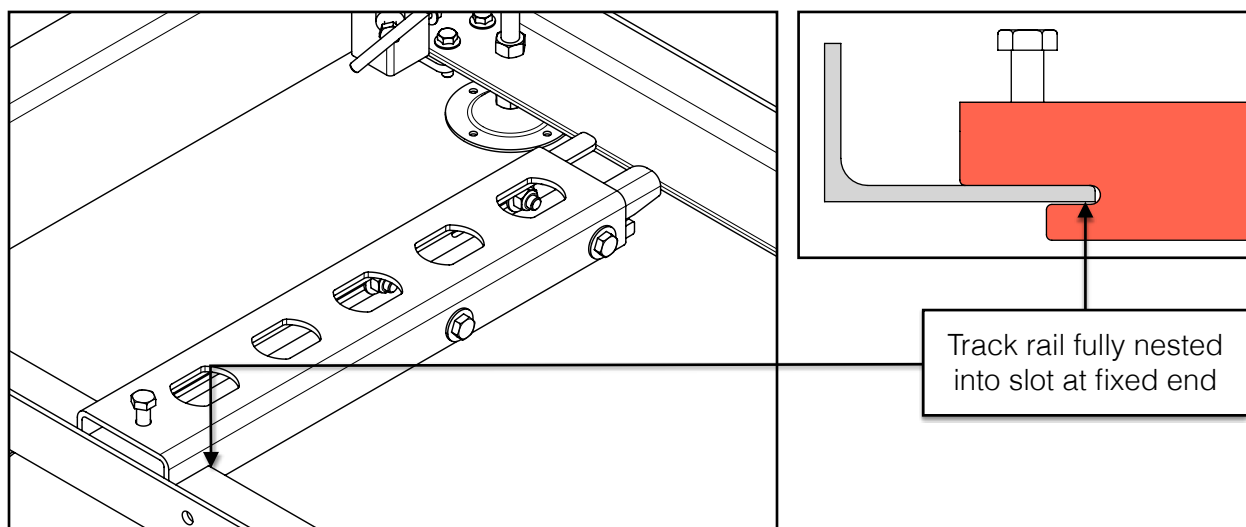


Cant Hook Lever

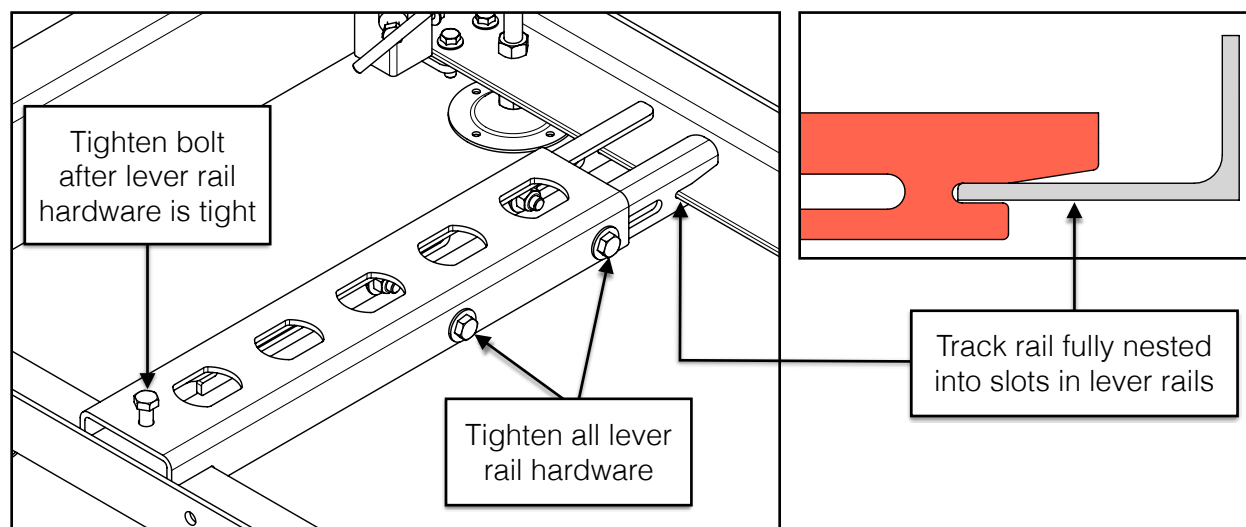
All Sawmill Models, All Years



Then push the fixed end into the track rail until the track rail is fully nested in the slot.



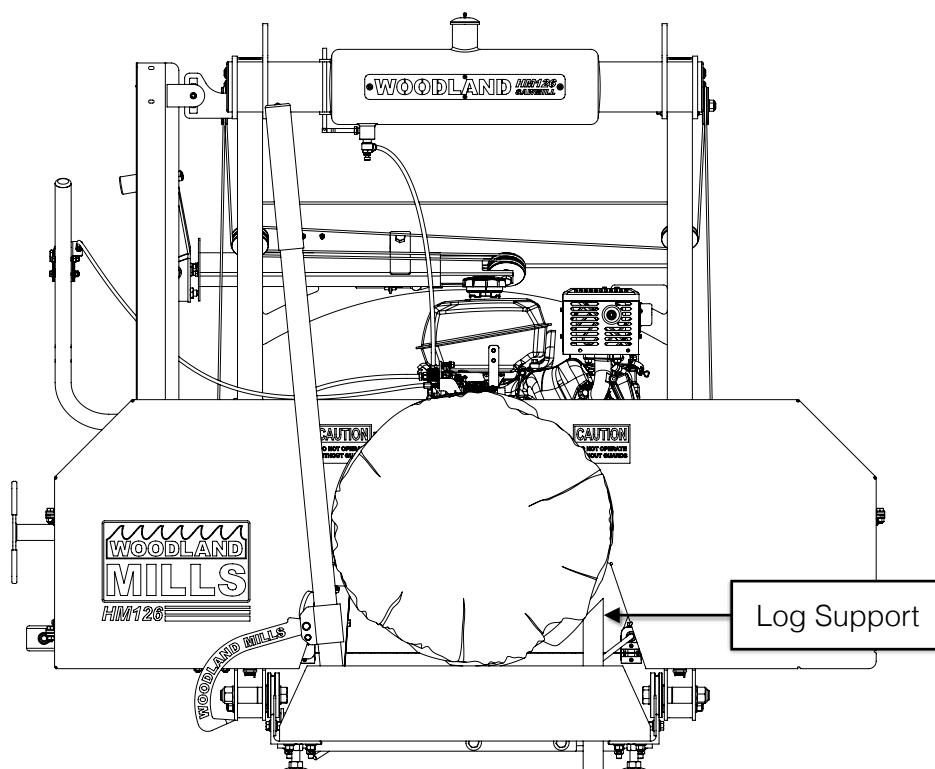
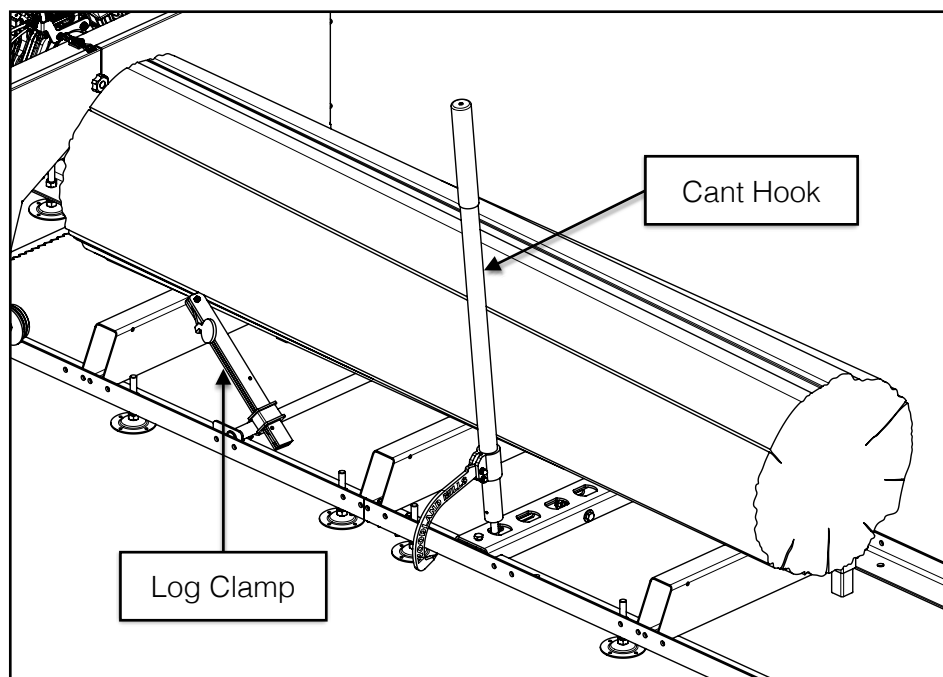
Now extend both lever rails out until the left-side track rail is nested into the slots in the lever rails. Fully tighten the four M12 hex bolts and lock nuts.



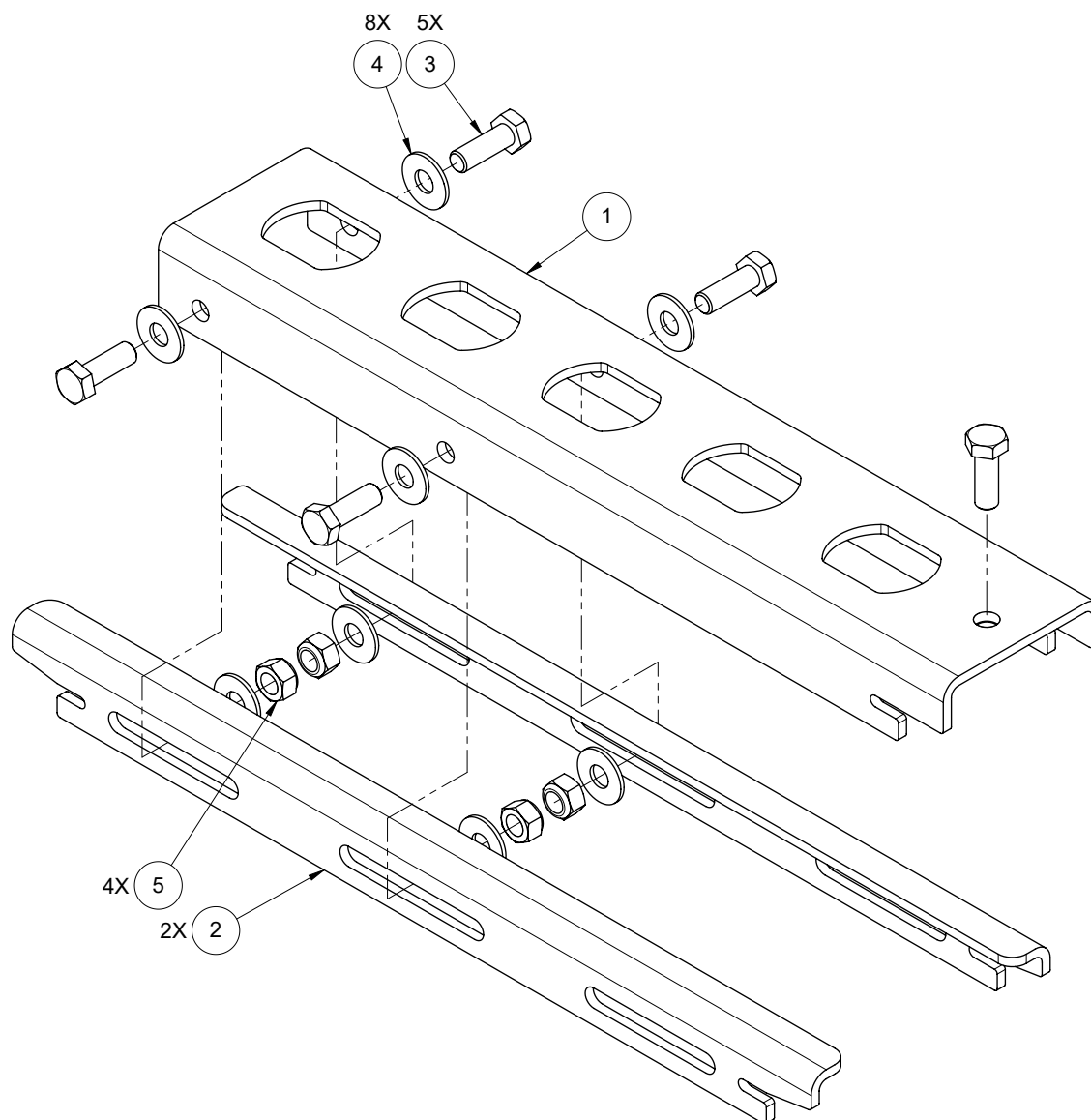
Finally, tighten the hex bolt at the fixed end until the lever assembly is securely

OPERATION

Use the lever in conjunction with a cant hook or pry bar to push the log tightly against the log supports before securing it with a log clamp.



EXPLODED ASSEMBLY VIEW



PARTS LIST

Item	Qty	Part No.	Description
1	1	0003031	CANT HOOK LEVER
2	2	0003032	RAIL, CANT HOOK LEVER
3	5	HHB-MBR090FCJ	HEX HEAD BOLT, CLS 8.8, M12 X 1.75, 35 mm LG, FULL
4	8	FDW-MBR080000AJ	FENDER WASHER, M12, 31 mm OD
5	4	HLN-MBRCH	LOCK NUT, CLS 8, M12 X 1.75



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